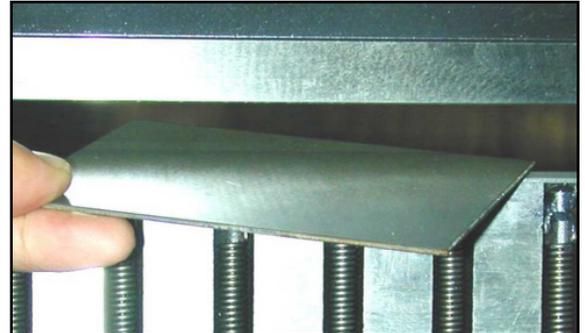


Matrice CT Bend

Scheda di manutenzione / Maintenance schedule

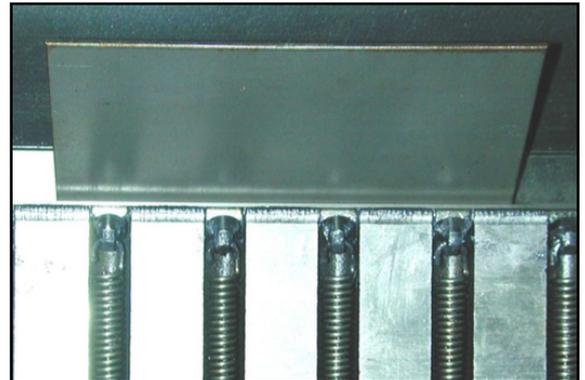
STEP 1

- inserire un pezzo di lamiera sulla matrice.
- *put the sheet metal over the die.*



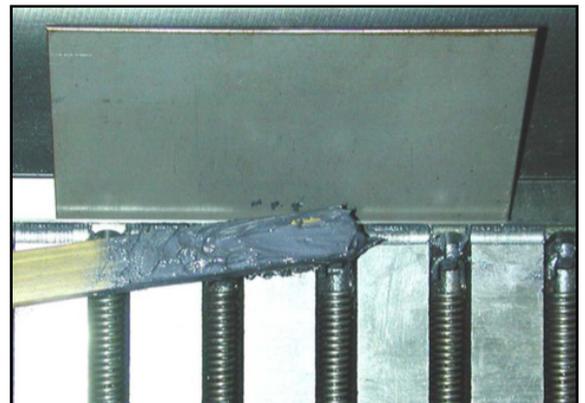
STEP 2

- piegare la lamiera.
- *bend the sheet metal.*



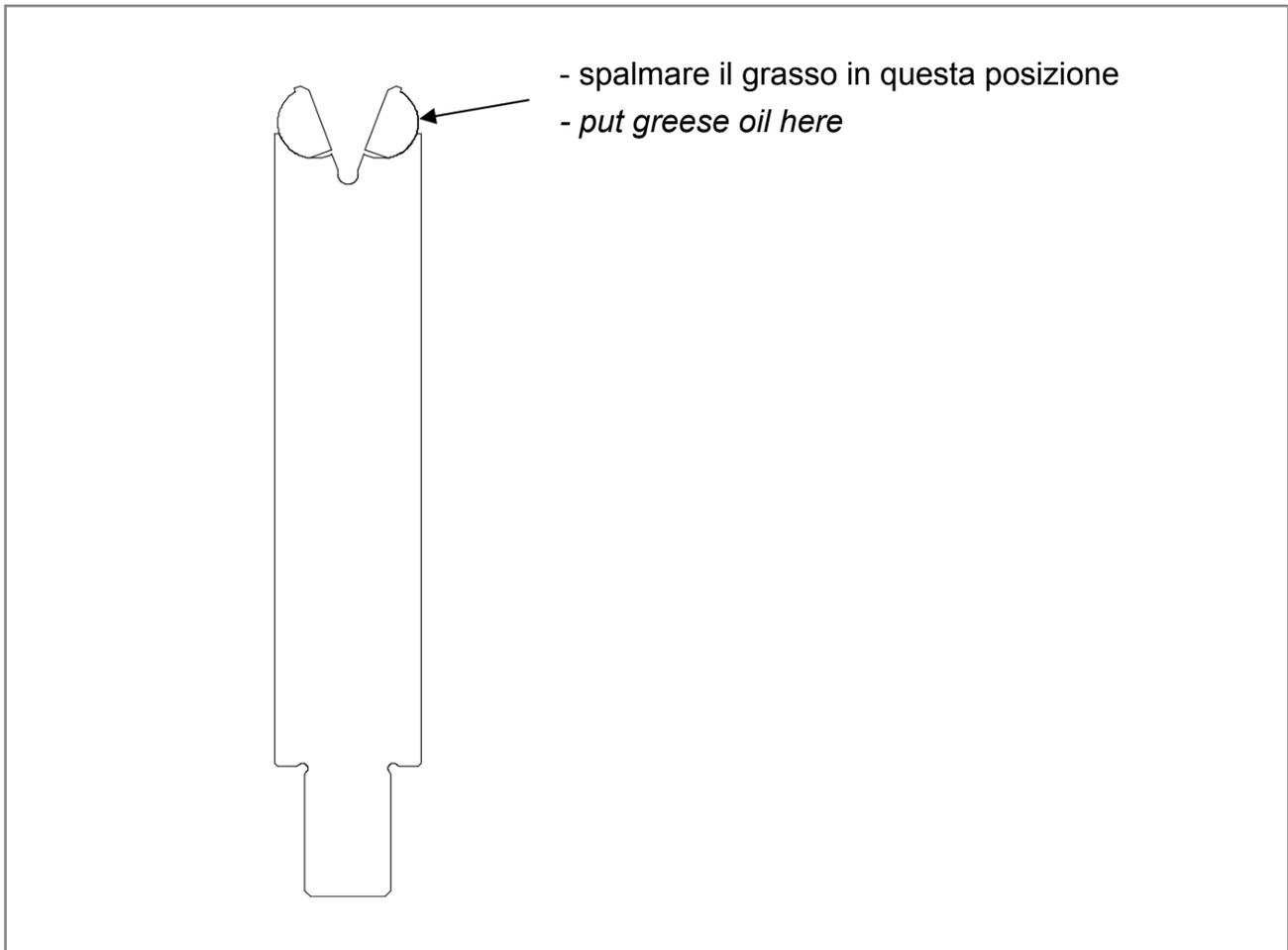
STEP 3

- tenendo le alette mobili aperte, aggiungere il grasso con una spatola.
- *keeping wing being opened, put greese oil over the rotation part of wing by brush.*



Matrice CT Bend

Scheda di manutenzione / Maintenance schedule



Frequenza / Frequency :

- spalmare il grasso dopo circa 20.000 cicli di piegatura
- *lubricate with greese oil after approximately 20.000 cycle bending*

Tipo di grasso / Greese oil type :

- utilizzare un grasso per lubrificazione contenente una percentuale di molibdeno del 20%
- *please use greese oil including 20% molybdenum for lubrication*